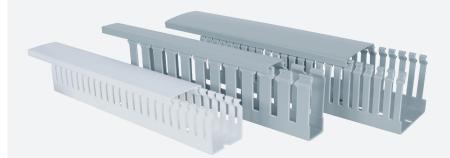
c3controls Series WD Wiring Duct and accessories optimize your wire/cable management and installation. The wide variety of types and options will increase your wiring productivity, reduce installation costs, and will give you the most attractive and organized control panels in the industry!



Narrow Slot	579
Wide Slot	580
Replacement Components	583
Accessories	584
Specifications	585
Dimensions	586
Wire Fill Capacity	588

PROVEN



Conformity to Standards: UL 1565 CSA C22.2 No. 18.5-02 IEC 61084-2-1 **Certifications:** UL File #: E330184 (Guide Z0DZ2, Z0DZ8)

CE Marked (per EU Low Voltage Directive 2006/95/EC and RoHS Directive 2011/65/EU)

NOTE: The scope (range, description, price, specifications, dimensions, etc.) of the product featured in this section is subject to change without notice. Refer to www.c3controls.com for product updates.

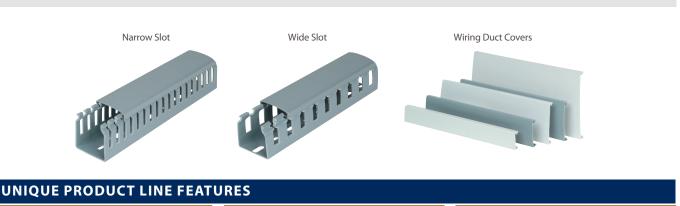


Every product in our portfolio is designed and manufactured to meet the needs of the machine builder, including our rugged line of Wiring Duct. Check out all the features of our Series WD below!

SLEEK AND DURABLE WIRE DU	JCT FOR SUPERIOR PERFORMANCE IN ANY ENVIRONMENT.
✓ Proven	Our Wire Duct and covers are UL Listed and CE marked, and RoHS compliant for global acceptance.
✓ Environmentally Secure	Non-flammable (UL94 V-0), rigid PVC won't warp, peel, chip, crack, or become brittle, and resists oil, salt solutions, and fungus for superior performance in any environment.
✓ Simple Installation	Mounting hole patterns with elongated slots comply with DIN 43659 for global installation flexibility.
✓ Vibration Resistant	Restricted slot design ensures that wires are held in place, even when the cover is not installed, allowing for durable performance in high vibration applications.
✓ Mounting Inserts Accepted	Embossed mounting holes accept mounting inserts for installing smaller wiring duct inside larger wiring duct. Mounting inserts can be installed even after the wiring duct is secured to the panel, making it easy and saving you installation time.
√ Sleek Design	Flush side-wall and duct provide increased wire capacity and a pleasing, finished look.
✓ Easy Identification	Complete catalog number and dimensions printed on the side of the duct for quick identification and utilization.
✓ Safe Handling	Smooth, rounded edges on duct fingers and covers prevent cutting and abrasions to hands and wires.
✓ Reduced Inventory	Smaller standard package quantities, bringing you more control over your inventory.
✓ Lifetime Warranty*	Every product is backed by our lifetime warranty—unmatched in the industry—bringing you quality components that perform in the most demanding applications.
✓ Guaranteed Same-Day ✓ Shipping*	Product availability reduces inventory, and improves cash-flow—saving you money. With c3controls any order for standard catalog items received by 6:00pm ET is guaranteed to ship same-day.
✓ Advantage Pricing	Our approach to product development, manufacturing, and focus on servicing the OEM and Electrical Equipment Builder reduces cost. The result—the best value in the industry.

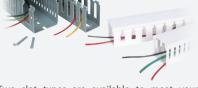
*See c3controls Terms & Conditions

Like us, c3controls has great people—their customer service representatives are personable and knowledgeable, and I've always remained friends with my sales representative over the years since we began working with c3controls. Dave Welch, President • Welch Engineering



OPTIONAL ADHESIVE BACKING CONVENIENCE **FAST WIRE ORGANIZATION** Put an end to all the eyeballing with c3controls' The V-shaped slot lead-in makes wire insertion Snap-off, side wall fingers are scored to easily optional adhesive. It's an ideal convenience enlarge slots for any size wire or wire bundle. fast and easy. feature that allows you to temporarily stick your No tool is required to "snap off" fingers, and wiring duct where you want it on the panel scoring ensures clean break-offs, eliminating before you permanently mount it. Just position, sharp edges. press, then drill and tap. Now that's convenient. **NON-SLIP COVER** CUSTOMIZATION Non-Slip Cover Design

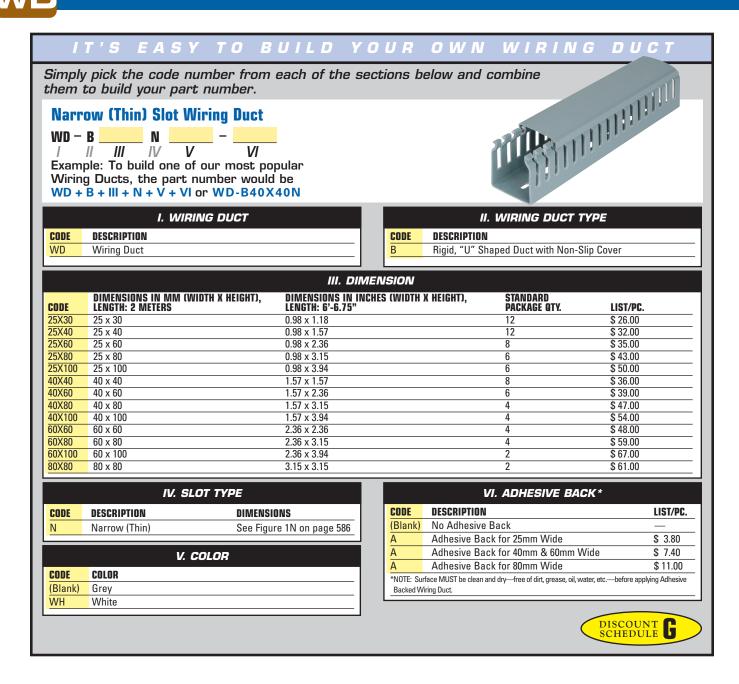
Interlocking, non-slip cover with two contact points prevents the cover from sliding, even in high vibration applications—and ensures a rigid duct assembly.



Two slot types are available to meet your capacity and flexibility needs: Narrow Slot for more precise wiring and Wide Slot for larger wires and bundles.



NARROW SLOT /



Some of Our Popular Configurations:

WIRING DUCT—NARROW (THIN) SLOT		
CATALOG NUMBER	DESCRIPTION	LIST
WD-B25X60N	Wiring Duct & Cover, W: 25mm (0.98") x H: 60mm (2.36"), Narrow (Thin) Slot, Grey	\$ 35.00
WD-B40X60N	Wiring Duct & Cover, W: 40mm (1.57") x H: 60mm (2.36"), Narrow (Thin) Slot, Grey	\$ 39.00
WD-B40X80N	Wiring Duct & Cover, W: 40mm (1.57") x H: 80mm (3.15"), Narrow (Thin) Slot, Grey	\$ 47.00
WD-B60X80N	Wiring Duct & Cover, W: 60mm (2.36") x H: 80mm (3.15"), Narrow (Thin) Slot, Grey	\$ 59.00
WD-B25X60NWH	Wiring Duct & Cover, W: 25mm (0.98") x H: 60mm (2.36"), Narrow (Thin) Slot, White	\$ 35.00
WD-B40X60NWH	Wiring Duct & Cover, W: 40mm (1.57") x H: 60mm (2.36"), Narrow (Thin) Slot, White	\$ 39.00
WD-B40X80NWH	Wiring Duct & Cover, W: 40mm (1.57") x H: 80mm (3.15"), Narrow (Thin) Slot, White	\$ 47.00
WD-B25X60N-A	Wiring Duct & Cover, W: 25mm (0.98") x H: 60mm (2.36"), Narrow (Thin) Slot, Grey w/Adhesive Backing	\$ 38.80
WD-B60X80N-A	Wiring Duct & Cover, W: 60mm (2.36") x H: 80mm (3.15"), Narrow (Thin) Slot, Grey w/Adhesive Backing	\$ 66.40

1	T'S EASY	TO BUILD	YOUR	0 W N	WIRING	D U C T
Simpl	y pick the code num to build your part n	ber from each of the	sections b	elow and c		
						11111
	e (Standard) Slot W				-	112
WD -	· B W				2121	1
	ple: To build one of ou					
WD +	ng Ducts, the part num B + III + W + V + VI or	WD-B40X40W				
	I. WIBING	DUCT		Ш.	WIRING DUCT TYP	E
CODE	DESCRIPTION		CODE	DESCRIPTION		
WD	Wiring Duct		B	Rigid, "U" Sha	ped Duct with Non-Slip C	over
			DIMENSION			
CODE	DIMENSIONS IN MM (WIDT) LENGTH: 2 METERS		N INCHES (WIDTH	X HEIGHT),	STANDARD PACKAGE QTY.	LIST/PC.
25X30	25 x 30	0.98 x 1.18			12	\$ 26.00
25X40	25 x 40	0.98 x 1.57			12	\$ 32.00
25X60	25 x 60	0.98 x 2.36			8	\$ 35.00
25X80	25 x 80	0.98 x 3.15			6	\$ 43.00
25X100	25 x 100	0.98 x 3.94			6	\$ 50.00
40X40	40 x 40	1.57 x 1.57			8	\$ 36.00
40X60	40 x 60	1.57 x 2.36			6	\$ 39.00
40X80 40X100	40 x 80 40 x 100	1.57 x 3.15 1.57 x 3.94			4	\$ 47.00 \$ 54.00
60X60	60 x 60	2.36 x 2.36			4 4	\$ 48.00
60X80	60 x 80	2.36 x 2.30			4	\$ 59.00
60X100	60 x 100	2.36 x 3.94			2	\$ 67.00
80X80	80 x 80	3.15 x 3.15			2	\$ 61.00
	IV. SLOT	TV05		1//	. ADHESIVE BACK*	
CODE			CODE		. ADHESIVE BACK"	LIST/PC.
			- (Blank)	No Adhesive B	ack	
W	Wide (Standard)	See Figure 1W on page 586			for 25mm Wide	\$ 3.80
					for 40mm & 60mm Wide	\$ 3.00
	V. COL	OR	A		for 80mm Wide	\$ 11.00
CODE	COLOR				l dry—free of dirt, grease, oil, water, etc	· · · ·
(Blank)	Grey		- Backed W		i ury mee of uiit, grease, oii, Walei, eli	
WH	White		- L			
			-			
						DISCOUNT

Some of Our Popular Configurations:

WIRING DUCT—WIDE (STANDARD) SLOT		
CATALOG NUMBER	DESCRIPTION	LIST
WD-B25X60W	Wiring Duct & Cover, W: 25mm (0.98″) x H: 60mm (2.36″), Wide (Standard) Slot, Grey	\$ 35.00
WD-B40X60W	Wiring Duct & Cover, W: 40mm (1.57") x H: 60mm (2.36"), Wide (Standard) Slot, Grey	\$ 39.00
WD-B40X80W	Wiring Duct & Cover, W: 40mm (1.57") x H: 80mm (3.15"), Wide (Standard) Slot, Grey	\$ 47.00
WD-B60X80W	Wiring Duct & Cover, W: 60mm (2.36") x H: 80mm (3.15"), Wide (Standard) Slot, Grey	\$ 59.00
WD-B25X60WWH	Wiring Duct & Cover, W: 25mm (0.98") x H: 60mm (2.36"), Wide (Standard) Slot, White	\$ 35.00
WD-B40X60WWH	Wiring Duct & Cover, W: 40mm (1.57") x H: 60mm (2.36"), Wide (Standard) Slot, White	\$ 39.00
WD-B40X80WWH	Wiring Duct & Cover, W: 40mm (1.57") x H: 80mm (3.15"), Wide (Standard) Slot, White	\$ 47.00
WD-B25X60W-A	Wiring Duct & Cover, W: 25mm (0.98") x H: 60mm (2.36"), Wide (Standard) Slot, Grey w/Adhesive Backing	\$ 38.80
WD-B60X80W-A	Wiring Duct & Cover, W: 60mm (2.36") x H: 80mm (3.15"), Wide (Standard) Slot, Grey w/Adhesive Backing	\$ 66.40



c3controls Series WD Wiring Duct includes a wide variety of types, options, and accessories to simplify and optimize your wire/cable management and installation. By using all of the features of the Series WD Wiring Duct, you'll increase your wiring productivity, reduce installation costs, and end up with the most organized and attractive control panels the industry has to offer.

Wiring duct and covers are constructed of rigid, non-flammable (UL94 V-0), polyvinylchloride (PVC) and are RoHS compliant. They're also UL approved and CE marked for global compliance.

Just take a look at the Series WD Wiring Duct to see what it has to offer, and how you might realize the benefits of it in combination with our other outstanding wiring products like Series WTB2 IEC Terminal Blocks, featured on pages 430-475.



Product features include:

- cURus, CE Marked, and RoHS compliant.
- Wiring duct (and covers) are available in both grey and white to compliment your control panel design and match your company "look and feel."

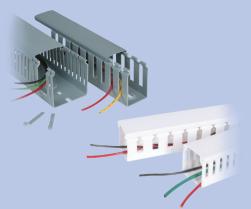
OPTIONAL ADHESIVE BACKING. CONVENIENT. ACCURATE. FAST.

We've all been there: you measure once, twice, then tap holes to mount a wire duct in your panel and discover you didn't position the holes accurately. Whether they're off by a mile or just a hair, it's a pain.

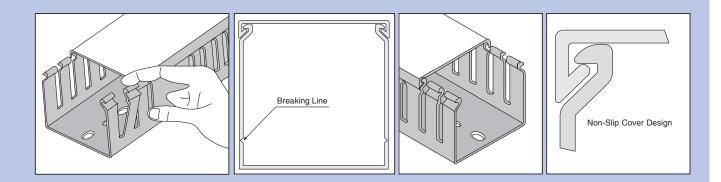
Put an end to all the eyeballing with c3controls' optional adhesive. It's an ideal convenience feature that allows you to *temporarily* stick your wiring duct where you want it on the panel before you *permanently* mount it. Just position, press, *then* drill and tap. Now that's convenient.



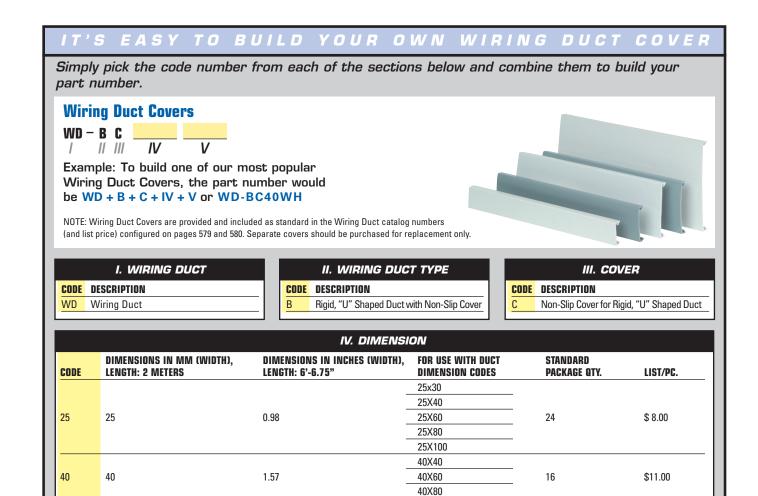
UNIQUE PRODUCT FEATURES



- 1. V-shaped slot lead-in makes wire insertion fast and easy.
- 2. Snap-off, side wall fingers are scored to easily enlarge slots for any size wire or wire bundle. Scoring ensures clean break-offs, eliminating sharp edges that can damage wire insulation and abrasions to hands. No tool is required to "snap-off" fingers.
- **3.** Two slot types are available to meet your capacity and flexibility needs, and accept almost any size wire or wire bundle:
 - Narrow Slot smaller fingers for more precise wiring
 - Wide Slot larger slots for bigger wires and bundles
- 4. Interlocking, non-slip cover with two contact points prevents the cover from sliding, even in high vibration applications – and ensures a rigid duct assembly.
- 5. Smooth, rounded edges on duct fingers and covers prevent cutting and abrasions to hands and wires.
- 6. Flush side-wall and duct provide increased wire capacity and a pleasing, finished look.
- 7. Restricted slot design ensures that wires are held in place, even when the cover is not installed.
- 8. Embossed mounting holes accept mounting inserts for installing smaller wiring duct inside larger wiring duct. Mounting inserts can be installed even after the wiring duct is secured to the panel.
- 9. Mounting hole patterns with elongated slots comply with DIN 43659 for global installation flexibility.
- **10.** Non-flammable (UL94 V-0), rigid PVC won't warp, peel, chip, crack, or become brittle, and resists oil, salt solutions, and fungus for superior performance in even the most demanding industrial environments.
- **11.** Wide variety of sizes to meet your wiring capacity needs:
 - Widths from 25mm (0.98") to 80mm (3.15")
 - Heights from 30mm (1.18") to 100mm (3.94")
 - Up to 21 width/height combinations in each slot type







40X100 60X40

60X60

60X80 60X100

80X80

COLOR	
Grey	
White	
(COLOR Grey White

2.36

3.15

60

80

60

80

DISCOUNT SCHEDULE	

\$12.00

\$19.00

12

8



UNIVERSAL MOUNTING INSERT



Mounting Inserts are used to install smaller sizes of duct inside larger sizes of duct – for separation of electrical circuits (ex. control, power, AC, DC, etc.). Installs easily with a straight blade screwdriver. Twists into place and holds securely. Single, universal insert for all sizes of duct.

CODE	FOR USE WITH	PCS./PKG.	LIST/PC.
WD-BMTGI	All Wiring Duct Codes	100	\$0.25

UNIVERSAL CABLE TIE ATTACHMENT



Cable Tie Attachments are anchors that can be used when cable ties are used to bundle a number of wires inside the duct. Installs easily with a straight blade screwdriver. Twists into place and holds securely into the bottom of the duct. Single, universal attachment for all sizes of duct.

CODE	FOR USE WITH	PCS./PKG.	LIST/PC.
WD-BCTA1	All Wiring Duct Codes	100	\$0.60

NYLON RIVETS



Nylon Rivets are used to install wiring duct to any panel or mounting surface. Simply pushes into the duct slot.

CODE	FOR USE WITH	PCS./PKG.	LIST/PC.
WD-BNR1	6mm (1/4") Mounting Holes	100	\$0.12
WD-BNR2	4mm (5/32") Mounting Holes	100	\$0.12

WIRE RETAINERS

Wire Retainers hold wires in place inside the duct during initial wiring/ installation activities or during maintenance/alteration activities. Wire retainers prevent loose wires or wire bundles from falling out of the duct when the duct cover is removed. Simply snaps on the duct finger.

CODE	FOR USE WITH	PCS./PKG.	LIST/PC.
WD-BWRN40	WD-B40X***N Duct Codes	100	\$1.20
WD-BWRN60	WD-B60X***N Duct Codes	100	\$1.90
WD-BWRN80	WD-B80X***N Duct Codes	100	\$2.50
WD-BWRW40	WD-B40X***W Duct Codes	100	\$1.20
WD-BWRW60	WD-B60X***W Duct Codes	100	\$1.90
WD-BWRW80	WD-B80X***W Duct Codes	100	\$2.50
NOTE: *** Represents the Dimension Code. Refer to pages 579 and 580.			

NAME PLATES



The Name Plate provides a simple means of identifying circuits, groups of wires, sections of control panels, or wiring for different machines. Includes a paper label and clear protective label cover. Simply snaps into the duct slot.

CODE	FOR USE WITH	PCS./PKG.	LIST/PC.
WD-BNPN1	Duct with Narrow Slots (Code N)	100	\$1.00
WD-BNPW1	Duct with Wide Slots (Code W)	100	\$1.00

MOUNTING CLIPS

Mounting Clips provide an easy method for installing wiring duct on a 35mm DIN rail. Simply snap the mounting clip on the DIN rail and secure the wiring duct to the mounting clip.



CODE	FOR USE WITH	PCS./PKG.	LIST/PC.
WD-BMC1	All Wiring Duct Codes	100	\$1.90
	NOTE: Wiring duct secures to the	mounting clip with Nyle	on Rivet (BNR1).
WD-BMC2	All Wiring Duct Codes	100	\$1.90
	NOTE: Wiring duct secures to the	mounting clip with a so	crew (M3, 1/8").



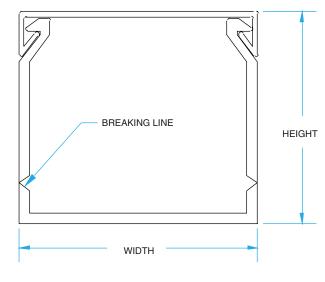


SPECIFICATIONS:

		WIRING DUCT SPECIFICATIONS					
GENERAL							
	UNITS						
MATERIALS	<u> </u>						
Wiring Duct		Rigid, Self-Extinguishing PVC					
Wiring Duct Covers		Rigid, Self-Extinguishing PVC					
Mounting Inserts		Nylon 66					
Cable Tie Attachments		Nylon 6 - Glass	Filled				
Nylon Rivets		Nylon 66					
Wire Retainers		Nylon 6					
Name Plates		Nylon 6					
Mounting Clips		Nylon 6					
RoHS COMPLIANCE		For RoHS Compliance documentation by pro					
CONTINUOUS USE TEMPERATURE	°F/°C	+5 to +140 / -15					
FLAMMABILITY		UL94 V-0					
STANDARD WIRING DUCT AND COVER LENGTH		2 meters (6'-6					
STANDARD UNIT		Wiring Duct complete with Cover					
MATERIAL PROPERTY							
	UNITS	STANDARD	VALUE				
Tensile Strength at Break	kg/cm ²	ASTM D838	>390				
Tensile Modulus	kg/cm ²	ASTM D638	13,500				
Flexural Strength	kg/cm ²	ASTM D790	550				
Compressive Strength	kg/cm ²	ASTM D695	1190				
Izod Impact Strength	kg-cm/cm	ASTM D256	7.0				
Hardness - Shore D	—	ASTM D2240	75-80				
HDT at 4.6 kg/cm ²	°C	ASTM D648	85				
Vicat Softening Point at 5 kg Load	°C	ASTM D1525	85				
Co-efficient of Linear Thermal Expansion	°C	ASTM D696	4.6 x 10 ⁻⁵				
Flammability	—	UL94	V-0				
Glow Wire Test (2mm)	°C	IEC 695-2-1	960				
Limiting Oxygen Index	%	ASTM D2863	48.0				
Specific Gravity	—	ASTM D792	1.48				
Water Absorption	%	ASTM D570	0.05				
Power Factor	—	ASTM D150	0.018				
Dielectric Constant	—	ASTM D150	2.5				
Dielectric Strength	kV/mm	ASTM D149	13				
Surface Resistivity	Ohm	ASTM D257	1.29 x 10 ¹⁵				
Volume Resistivity	Ohm-cm	ASTM D257	3.21 x 10 ¹⁶				
Lead Content	ppm	Directive 2002/95/EC	<500				
Cadmium Content	ppm	(IEC 61321)	<50				

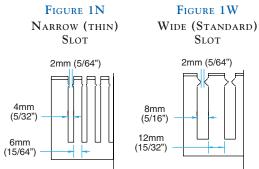


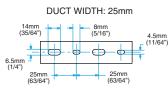
WIRING DUCT AND COVER

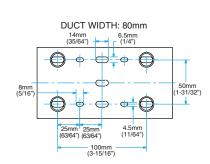


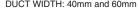
И	WIRING DUCT AND COVER DIMENSIONS								
DIMENSION CODE	WIDTH (MM)	HEIGHT (MM)	WIDTH (INCHES)	HEIGHT (INCHES)					
25X30	25	30	0.98	1.18					
25X40	25	40	0.98	1.57					
25X60	25	60	0.98	2.36					
25X80	25	80	0.98	3.15					
25X100	25	100	0.98	3.94					
40X40	40	40	1.57	1.57					
40X60	40	60	1.57	2.36					
40X80	40	80	1.57	3.15					
40X100	40	100	1.57	3.94					
60X60	60	60	2.36	2.36					
60X80	60	80	2.36	3.15					
60X100	60	100	2.36	3.94					
80X80	80	80	3.15	3.15					

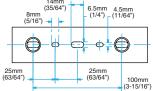










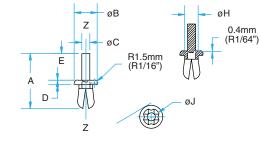








NYLON RIVETS

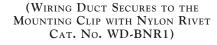


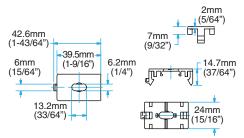
DIMENSIONS IN TABLE SHOWN ARE MM (IN)

TYPE	Α	øB	øC	D	Е	øH	øJ
WD-BNR1	27	11.2	3.9	2.2	13	6.6	9
	(1.06)	(0.44)	(0.16)	(0.09)	(0.51)	(0.26)	(0.35)
WD-BNR2	21.4	9	2.6	2.2	10.5	4.8	6.2
	(0.84)	(0.35)	(0.10)	(0.09)	(0.41)	(0.19)	(0.24)

MOUNTING CLIPS

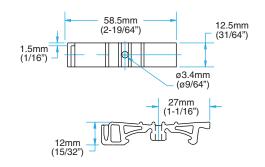
WD-BMC1





WD-BMC2

(WIRING DUCT SECURES TO THE MOUNTING CLIP WITH A SCREW [M3, 1/8"])



VISIT WWW.C3CONTROLS.COM TO DOWNLOAD CAD DRAWINGS

Formula for calculating Fill Capacity: Number of wires = $\frac{Duct W \times H}{1.75 \times (Wire \ O.D.)^2} / 2$

	WIRE FILL CAPACITY FOR ELECTRICAL CONDUCTORS																	
							ELECTRICAL CONDUCTORS											
	NOMINAL NO			NAL NOMINAL			22 AWG	18	AWG	16 /	AWG		14 AWG		12 A	WG	10 AWG	8 AWG
		DUCT SIZE			DUCT SIZE		0.065	0.113	0.084	0.125	0.096	0.165	0.139	0.105	0.158	0.122	0.153	0.216
DIMENSION CODE	WIDTH (MM)	HEIGHT (MM)	AREA (MM²)	WIDTH (IN.)	HEIGHT (IN.)	AREA (IN²)	MTW	MTW	THHN	MTW	THHN	MTW	мтw	THHN	MTW	THHN	THHN	THHN
25X30	25	30	750	0.98	1.18	1.16	78	26	47	21	36	12	17	30	13	22	14	7
25X40	25	40	1,000	0.98	1.57	1.54	104	34	62	28	48	16	23	40	18	30	19	9
25X60	25	60	1,500	0.98	2.36	2.31	156	52	94	42	72	24	34	60	26	44	28	14
25X80	25	80	2,000	0.98	3.15	3.09	209	69	125	57	96	32	46	80	35	59	38	19
25X100	25	100	2,500	0.98	3.94	3.86	261	86	156	71	120	41	57	100	44	74	47	24
40X40	40	40	1,600	1.57	1.57	2.46	166	55	100	45	76	26	36	64	28	47	30	15
40X60	40	60	2,400	1.57	2.36	3.71	251	83	150	68	115	39	55	96	42	71	45	23
40X80	40	80	3,200	1.57	3.15	4.95	335	111	200	91	153	52	73	128	57	95	60	30
40X100	40	100	4,000	1.57	3.94	6.19	419	139	251	113	192	65	92	160	71	119	76	38
60X60	60	60	3,600	2.36	2.36	5.57	377	125	226	102	173	58	82	144	64	107	68	34
60X80	60	80	4,800	2.36	3.15	7.43	502	166	301	136	230	78	110	193	85	143	91	46
60X100	60	100	6,000	2.36	3.94	9.30	629	208	377	170	288	98	138	241	106	179	114	57
80X80	80	80	6,400	3.15	3.15	9.92	671	222	402	181	308	104	147	257	114	190	121	61

	DATA CABLE 24 AWG								
		DUCT SIZE		DUCT SIZE			0.217	0.25	0.422
DIMENSION CODE	WIDTH (MM)	HEIGHT (MM)	AREA (MM²)	WIDTH (IN.)	HEIGHT (IN.)	AREA (IN²)	UPM/CM Cat5e	CAT6	UTP/CM
25X30	25	30	750	0.98	1.18	1.16	7	5	2
25X40	25	40	1,000	0.98	1.57	1.54	9	7	2
25X60	25	60	1,500	0.98	2.36	2.31	14	11	4
25X80	25	80	2,000	0.98	3.15	3.09	19	14	5
25X100	25	100	2,500	0.98	3.94	3.86	23	18	6
40X40	40	40	1,600	1.57	1.57	2.46	15	11	4
40X60	40	60	2,400	1.57	2.36	3.71	23	17	6
40X80	40	80	3,200	1.57	3.15	4.95	30	23	8
40X100	40	100	4,000	1.57	3.94	6.19	38	28	10
60X60	60	60	3,600	2.36	2.36	5.57	34	25	9
60X80	60	80	4,800	2.36	3.15	7.43	45	34	12
60X100	60	100	6,000	2.36	3.94	9.30	56	43	15
80X80	80	80	6,400	3.15	3.15	9.92	60	45	16



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