



# INTERFACE SERIES

Installation & Operation Instructions  
EPW2, EPW2FS

Phone: 1-888-967-5224  
Website: workaci.com

## GENERAL INFORMATION

The EPW converts a pulse or digital PWM signal into a proportional pneumatic signal ranging from 0 to 20 psig. The pneumatic output is proportional to the signal input, either direct or reverse acting, and features a manual override potentiometer to vary the pneumatic output. The EPW offers four jumper selectable input timing ranges. Output pressure ranges are jumper shunt selectable for 0-10, 0-15 and 0-20 psig, and adjustable in all ranges. A 0-5 VDC feedback signal indicating the resultant branch line pressure is also provided. This signal varies linearly with the branch pressure range selected. The EPW is designed with electrical terminals on one end and pneumatic connections on the other, allowing for maximum convenience in wiring and tubing installation when panel mounted. The EPW2 incorporates two valves (one controls exhaust) and does not bleed air at set point. Its branch exhaust flow and response time are not limited by an internal restrictor and are similar to its load rate. If power fails to the EPW2, branch line pressure remains constant if the branch line does not leak air. The EPW2FS is a two valve fail safe model. Its 3-way branch exhaust valve allows exhaust of branch line air on a power failure.

## MOUNTING INSTRUCTIONS

Circuit board may be mounted in any position. If circuit board slides out of snap track, a non-conductive "stop" may be required. Use only fingers to remove board from snap track. Slide out of snap track or push against side of snap track and lift that side of the circuit board to remove. **Do not flex board or use tools.**

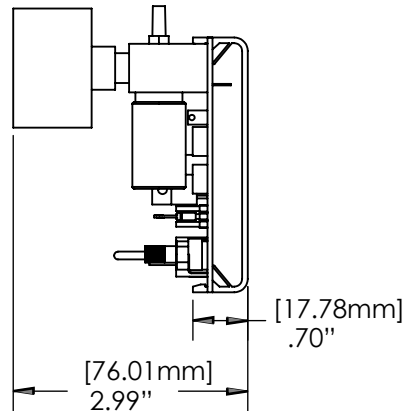
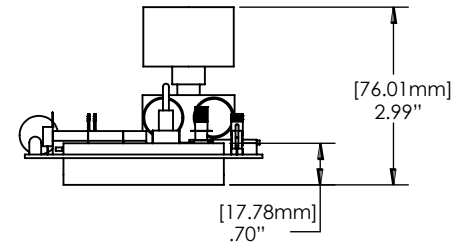
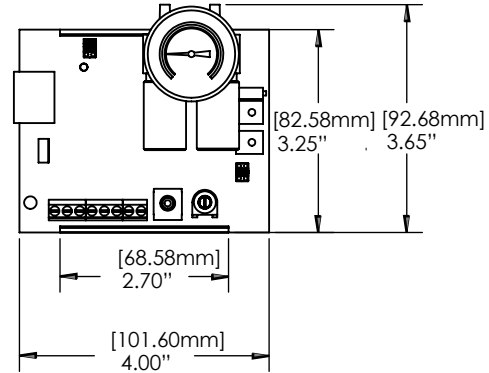
## WIRING INSTRUCTIONS

### PRECAUTIONS

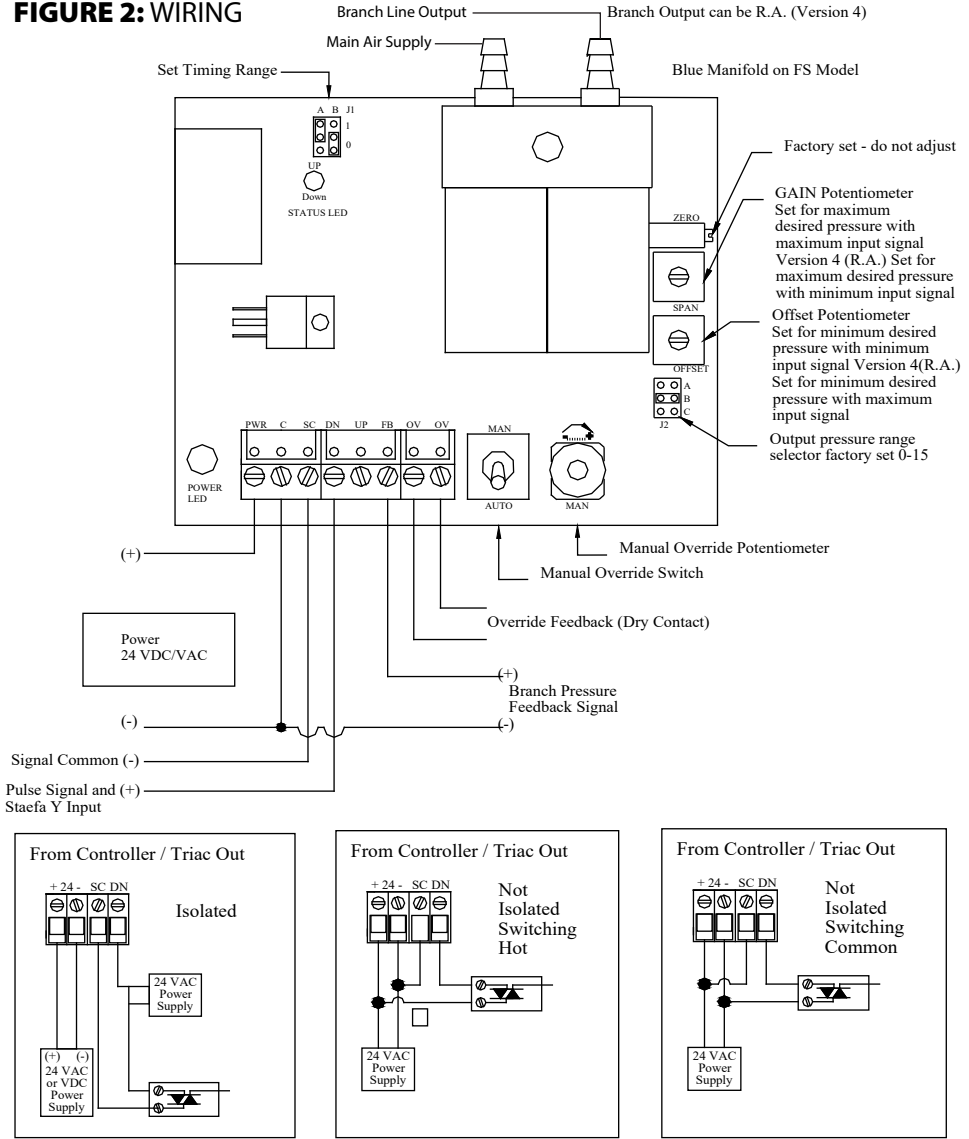
- Remove power before wiring. Never connect or disconnect wiring with power applied.
- When using a shielded cable, ground the shield only at the controller end. Grounding both ends can cause a ground loop.

## FIGURE 1: DIMENSIONS

### EPW2



**FIGURE 2: WIRING**



- It is recommended you use an isolated UL-listed class 2 transformer when powering the unit with 24 VAC. Failure to wire the devices with the correct polarity when sharing transformers may result in damage to any device powered by the shared transformer.
- If the 24 VDC or 24VAC power is shared with devices that have coils such as relays, solenoids, or other inductors, each coil must have an MOV, DC/AC Transorb, Transient Voltage Suppressor (ACI Part: 142583), or diode placed across the coil or inductor. The cathode, or banded side of the DC Transorb or diode, connects to the positive side of the power supply. Without these snubbers, coils produce very large voltage spikes when de-energizing that can cause malfunction or destruction of electronic circuits.

- All wiring must comply with all local and National Electric Codes.

The gauge port will accept a miniature 1/8"-27 FNPT back-ported pressure gauge to allow direct reading of branch line pressure. The gauge should be sealed by Teflon sealing tape, and should be tightened just snug, using a backup wrench to hold the manifold.

Warranty does not include malfunction due to clogged valve. Main air port is filtered with the supplied 80-100 micron integral-in-barb filter. Periodically check the filter for contamination and flow reduction, and clean with a brush or replace if needed (Part # PN004).

The surface between the manifold and pressure transducer is a pressure seal. DO NOT stress the circuit board or allow the manifold to move. Hold the manifold in one hand while installing pneumatic tubing onto the barbed fittings and use care when removing tubing to avoid damaging fittings or moving manifold.

### GAUGE POSITION ADJUSTMENT

If installation requires adjustment of the gauge for proper reading of the face, turn the gauge counter clockwise. O rings in the bottom of the gauge port will allow this without leakage.

For optimum performance and reduced noise, the EPW2FS unit requires a branch air line capacity equal to at least 25' of 1/4" O.D. polyethylene tubing to operate without oscillation, and the EPW2 unit requires a branch air line capacity equal to at least 15' of 1/4" O.D. polyethylene tubing to operate without oscillation.

The input signal will not cause "wrap around" or start over if the upper range limit is exceeded.

### CHECKOUT SIGNAL INPUTS

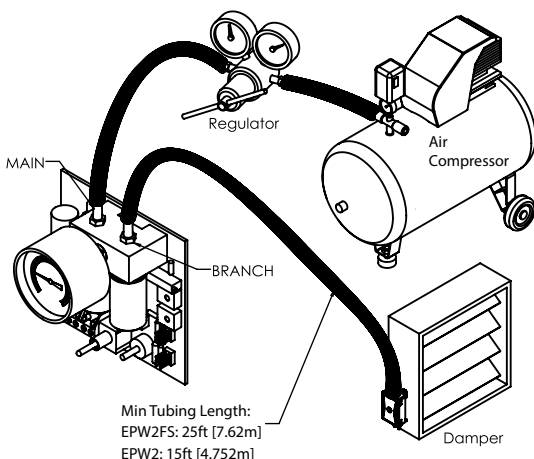
Version #1 & 4: See **Figure 3**. Connect the pulse input positive (+) to the down (DN) terminal, and common to the signal common (SC) terminal.

Version #2: Solidyne PWM signal and 0-10 second Duty Cycle Pulse of Barber Colman™, Robershaw™ or Staefa™. No pulse within 10 seconds = minimum output. Pulse equal or exceeding 10 seconds = maximum output.

**FIGURE 3: JUMPER POSITIONS**

Versions # 1 & 4				Version # 2			
Timing Ranges	A	B	J1	Timing Ranges	A	B	J1
0.1 - 10 sec.	○	○	1 0	Soldyne 0.23 - 6 sec.	○	○	1 0
0.1 - 25.5 sec.	○	○		Staefa 0 - 10 sec. Duty Cycle Pulse	○	○	
0.2 - 5 sec.	○	○		0302YOB.HEX	○	○	
0.59 - 2.93 sec.	○	○			○	○	
0011Y0F.HEX			Ver. 1				
0443Y0A.HEX			Ver. 4				

**FIGURE 4: PNEUMATIC TUBING  
INSTALLATION**



Version #4: is reverse acting and will output minimum pressure at maximum signal, and maximum pressure at minimum signal.

The EPW2 is factory calibrated at 0 psig minimum and 15 psig maximum output.

The output can be re-calibrated to match the pressure range of the actuator using the GAIN and OFFSET potentiometer as follows: (**Note:** The ZERO potentiometer is factory set. Do not adjust.)

1. Setting the input timing range: With power removed, place jumpers in the configuration that most closely matches the timing range from the controller.
2. Setting the output pressure range: Apply power. Choose a pressure range on the EPW2 that matches or is just above maximum range of device being controlled. Example: 8-13 psi choose B (15 psi setting).
3. Setting the maximum pressure: With all pneumatic and power connections made, place the Manual override switch in the "MAN" position. Turn the override pot full clockwise. Adjust the "SPAN" pot until the desired maximum output is achieved.
4. Setting the offset: Confirm no pulse has been sent, or remove power to reset output to minimum. Place the Manual override switch in the "AUTO" position. Turn the "OFFSET" pot until the desired minimum pressure is achieved.
5. Calibration can also be made by sending the appropriate timing pulse and adjusting the "OFFSET" and "SPAN" pots to the desired pressure output.

Without power, the power and the status LED will not be illuminated. Apply power and the "STATUS" LED will blink slowly (twice per second), and the EPW2 will be at the lowest signal input state, or 0 psig. Apply minimum and maximum input signals and measure the response. Version #1 & 4 Operation: "STATUS" LED will flash quickly when the EPW2 is receiving an input pulse, at the rate of the minimum resolution of the selected pulse range, (i.e. 0.1 to 25.5 second range, the LED will flash 0.1 second on, 0.1 second off). Exception: 0.59 to 2.93 sec. range – LED remains constant. Version #2 Operation: 0.023 – 6 seconds – 1 flash, then pause. Staefa Phase Cut – 2 flashes, then pause. 0 -10 second duty cycle – 3 flashes, then pause. Version #4 Operation: Same as Version #1 except output is reverse acting.

The input signal will NOT cause "wrap around" or start over if the upper range limit is exceeded. The pneumatic output changes when the input pulse has been completed. Pressure output between the minimum and maximum values will be linear, therefore software algorithms should be easy to derive. The feedback signal range on all selections is 0 to 5 VDC and is proportional to the output pressure range (Factory calibrated 0-15 psig).

The EPW2 incorporates two valves and is not a constant bleed interface. Its branch exhaust flow and response time is not limited by an internal restrictor and is similar to its load rate. If power is lost, the EPW2 will not exhaust any air from the branch line. The EPW2 is ideal for long branch line runs, multiple actuators, and outside air dampers because of its 2300 scim capacity. The FAIL SAFE model, EPW2FS, will exhaust its branch line pressure to 0 psig on a power failure. Manual override: Switch the AUTO/MAN toggle switch to the MAN position. Turn the shaft on the MAN pot to vary the pneumatic output. Return AUTO/MAN switch to AUTO position when finished. Override terminals (OV): When manual override switch is in manual position, contact between terminals is closed. When manual override switch is in auto position, contact between terminals is open.

# PRODUCT SPECIFICATIONS

NON-SPECIFIC INFORMATION	
<b>Supply Voltage:</b>	24 VAC (+/-10%), 50 or 60Hz, 24 VDC (+10%/- 5%)
<b>Supply Current:</b>	<b>EPW &amp; EPW2:</b> 350mAAC, 200mADC   <b>EPW2FS:</b> 500mAAC, 200mADC
<b>Input Pulse Source:</b>	Relay Contact Closure, Transistor (solid state relay) or Triac
<b>Input Pulse Trigger Level (@ Impedance):</b>	9-24 VAC or VDC @ 750Ω nominal
<b>Off Time Between Pulses:</b>	10 milliseconds minimum
<b>Input Pulse Timing   Resolution:</b>	<b>EPW2:</b> 0.1-10s, 0.02-5s, 0.1-25s, 0.59-2.93s   <b>EPW Version 2:</b> 0.023-6s or 0-10s Duty Cycle   255 Steps
<b>Manual/Auto Override Switch:</b>	MAN function = output can be varied   AUTO function = output is controlled from input signal
<b>Manual/Auto Override Feedback Output:</b>	N.O. in AUTO operation (Optional: N.O. in MAN operation)
<b>Feedback Output Signal Range:</b>	0-5 VDC = Output Span
<b>Output Pressure Range:</b>	<b>Field Calibration Possible:</b> 0 to 20 psig (0-138 kPa) maximum
<b>Output Pressure Range-Jumper Selectable:</b>	0-10 psig (0-68.95 kPa), 0-15 psig (0-103.43 kPa) or 0-20 psig (137.9 kPa)
<b>Air Supply Pressure:</b>	Maximum 25 psig (172.38 kPa), minimum 20 psig (137.9 kPa)
<b>Air Consumption:</b>	2300 SCIM (37.69 Liters)
<b>Output Pressure Accuracy:</b>	2% full scale at room temperature (above 1 psig or 6.895 kPa) 3% full scale across operating temperature range (above 1 psig or 6.895 kPa)
<b>Air Flow:</b>	Supply valves @ 20 psig (138 kPa) main/15 psig (103 kPa) out, 2300 scim Branch Line requires 2 in <sup>3</sup> or 33.78 cm <sup>3</sup> (min.). Branch line min. of 25 ft of 1/4" O.D. poly tubing
<b>Filtering:</b>	Furnished with integral-in-barb 80-100 micron filter (Part # PN004) Optional standard barb (PN002) with external 5 micron in-line filter (PN021)
<b>Connections:</b>	90° Pluggable Screw Terminal Blocks
<b>Wire Size:</b>	16 (1.31 mm <sup>2</sup> ) to 26 AWG (0.129 mm <sup>2</sup> )
<b>Terminal Block Torque Rating:</b>	0.5 Nm (Minimum); 0.6 Nm (Maximum)
<b>Connections   Pneumatic Tubing</b>	1/4" O.D. nominal (1/8" I.D.) polyethylene
<b>Size-Type:</b>	
<b>Pneumatic Fitting:</b>	Removeable brass fittings for Main & Branch in machined manifold, Plugged 1/8-27-FNPT gauge port
<b>Gauge Pressure Range (Gauge Models):</b>	0-30psig (0-200 kPa)
<b>Gauge Pressure Accuracy (Gauge Models):</b>	± 2.5% Midscale (± 3.5% Full Scale)
<b>Operating Temperature Range:</b>	35 to 120°F (1.7 to 48.9°C)
<b>Operating Humidity Range:</b>	10 to 95% non-condensing
<b>Storage Temperature:</b>	-20 to 150°F (-28.9 to 65.5°C)

## WARRANTY

The ACI EPW Series is covered by ACI's Two (2) Year Limited Warranty, which is located in the front of ACI'S SENSORS & TRANSMITTERS CATALOG or can be found on ACI's website: [www.workaci.com](http://www.workaci.com).

## W.E.E.E. DIRECTIVE

At the end of their useful life the packaging and product should be disposed of via a suitable recycling centre. Do not dispose of with household waste. Do not burn.



# NOTES

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**Automation Components, Inc.**  
2305 Pleasant View Road  
Middleton, WI 53562  
**Phone:** 1-888-967-5224  
**Website:** [workaci.com](http://workaci.com)

